

Work Order ID 85687

end of month June!
85687

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June-13-12 1:27:10 PM

Item ID: D3636-11 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Shoulder Belt
 Start Date: 6/13/12 Start Qty: 8.00 *8* Cust Item ID:
 Required Date: 6/29/12 Req'd Qty: 8.00 *8* Customer:
 Reference:

Approvals: Process Plan: *W* Date: Tooling: Date: Run Start *NR1*
 QC: Date: SPC (Y/N): Date: Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3636	Rev B								

100 PURCHASING 0.00
 100
 Purchasing Memo 0.00
 Purchasing Issue P/O: *17215* Purchase Part Number: 504556-405-3192 Supplier:
 AMSAFE INCCertificate of conformity is required

CZ 12/06/13 (8)

110 Receive & Inspect for Damage & Mat'l Certs 0.00
 110
 Packaging Memo 0.00
 Packaging Ensure certificate of conformity is attached

P-12/6/27 (8)

120 QC6- Inspect dimensions to drawing 0.00
 120
 QC Memo 0.00
 Quality Control

8/26/13

(46)

Work Order ID 85687

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June-13-12 1:27:10 PM

Item ID: D3636-11

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Shoulder Belt

Start Date: 6/13/12

Start Qty: 8.00

8

Cust Item ID:

Required Date: 6/29/12

Req'd Qty: 8.00

8

Customer:

Reference:

Run Start

NR1

Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop

NR2

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code


Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

Identify as per dwg & Stock Location: 

0.00

130

Packaging

Memo

0.00

Packaging



12-7-3

140

QC21- Final Inspection - Work Order Release

0.00

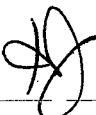
140

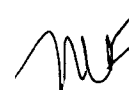
QC

Memo

0.00

Quality Control

12/7/3 


12-07-03

Picklist Print

June-13-12 1:27:10 PM

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Work Order ID: 85687

Parent Item: D3636-11

Parent Item Name: Shoulder Belt

Start Date: 6/13/12

Required Date: 6/29/12

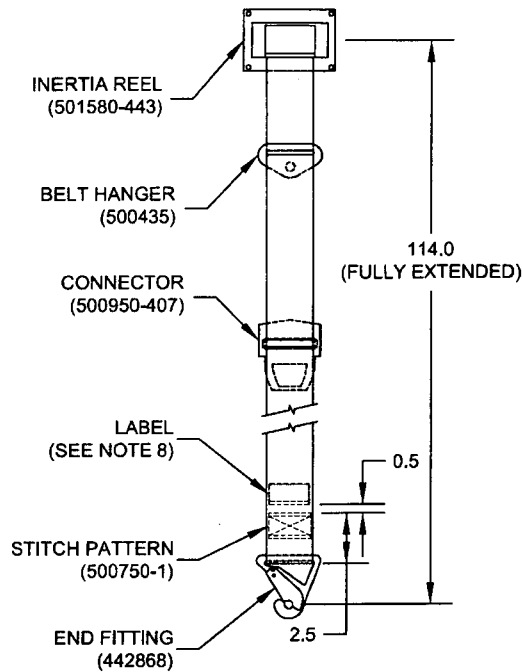
Start Qty: 8.00

Required Qty: 8.00

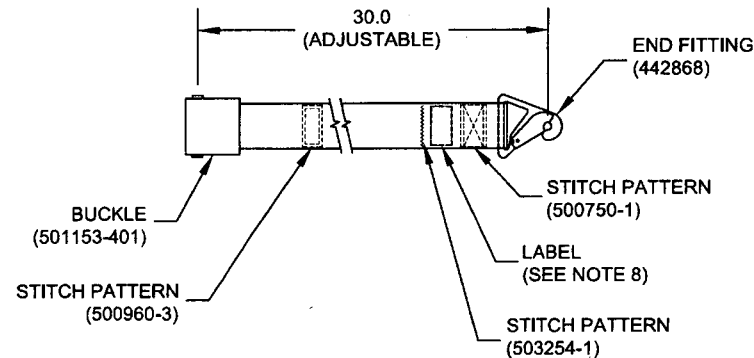
Comments: IPP Rev:A New Issue 07-09-11 JLM Verified By:EC
IPP Rev:B ECN 1050 rev.B as per dwg 08-01-10 DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3636-11P Shoulder Belt		Purchased	No				Each	0.0000		8		6/12/12	(S)

SPECIFICATION CONTROL DRAWING



D3636-11 SHOULDER BELT
(WAS GENEVA P/N G10601-2)



D3636-13 LAP BELT
(WAS GENEVA P/N G10601-4)

UNDER REVIEW

LE 07.10.16
OK TO SHIP

RELEASED
07.09.07

NOTES:

- DESCRIPTION: 3-POINT SHOULDER HARNESS WITH LEVER STYLE BUCKLE AND CHROME HARDWARE PLATING
2" BLACK NYLON WEBBING, STYLE 7424 WHICH MEETS REQUIREMENTS OF SAE AS 8043
WITH MINIMUM STRENGTH OF 3000 LBS
- PURCHASE INFO: P/N 504556-405-3192 (D3636-11)
P/N 504668-401-2251 (D3636-13)
AMSAFE INC., PHOENIX, ARIZONA
- TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- UNITS: INCHES UNLESS OTHERWISE NOTED
- BREAK SHARP EDGES: N/A
- IDENTIFICATION: N/A
- WEIGHT: 1.7 lbs
- LABEL TO INCLUDE: DART AEROSPACE P/N D3636-11/-13
(613) 632-3336

A	NEW ISSUE: REPLACES G10601	LE	07.07.27
REV.	DESCRIPTION	BY	DATE
DESIGN	CV	DART AEROSPACE USA, INC PORT HADLOCK, WA	
DRAWN	LE		
CHECKED	97	DRAWING NO.	REV. A
MFG. APPR.	N/A	D3636	SHEET 1 OF 1
APPROVED	10	TITLE	SCALE
DE APPR.	11	SHOULDER HARNESS	NTS
DATE	07.07.27	COPYRIGHT © 2007 BY DART AEROSPACE USA, INC THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	

Linda Lacelle

From: Shirley Hay <SHay@darths.com>
Sent: June-13-12 1:37 PM
To: Linda Lacelle
Subject: RE: D3636-11

Rev A Change 1 square buckle

Have a great day!

Regards
Shirley Hay



Come Visit us at Booth #550
42nd ALEA Annual Conference & Exhibition
Reno, NV, July 11-14, 2012

From: Linda Lacelle [<mailto:llacelle@dartaero.com>]
Sent: Wednesday, June 13, 2012 1:30 PM
To: Shirley Hay
Cc: 'Melanie Fauteux'
Subject: RE: D3636-11

Is it for the old style or new style (old style square buckle/ new style tapered buckle) ??

From: Shirley Hay [<mailto:SHay@darths.com>]
Sent: June-13-12 1:28 PM
To: Linda Lacelle (llacelle@dartaero.com); Melanie Fauteux (mfauteux@dartaero.com)
Subject: D3636-11

Hello

I have 2 orders from ERA for qty 4 of the above on each...I see that you have 4 in stock what ship date should I put on the other order?

Thanks

Have a great day!

AmSafe

1043 NORTH 47th AVENUE
PHOENIX, AZ 85043
PH (602)850-2850 FAX (602)850-2812

SHIPPER/CERTIFICATION



CUSTOMER NO. 10006113	SALES ORDER NO. S235478	BOL NO. 000269594	DATE PRINTED 06/25/12	PAGE NO. 1
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DART AEROSPACE
1270 ABERDEEN STREET
HAWKESBURY
HAWKESBURY, ON K6A 1K7
Canada

DART AEROSPACE LTD.
1270 ABERDEEN ST
HAWKESBURY,, ON K6A 1K7
Canada

Ship to ID: 10006125

CUSTOMER ORDER NO. PO17215	TERMS NET30	FREIGHT COLLECT	SHIP VIA FedEx Intl Priority	F.O.B. ORIGIN
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Sales Order Remarks: 1517-9324-0

Remarks:

COMES WITH C OF C ONLY

SHIPMENT REFERENCE 000269594

LINE	ITEM NUMBER / DESCRIPTION	DRAWING AND CERTIFICATIONS	DUE DATE	QTY ORDERED	QTY SHIPPED	QTY BACK ORDERED
1	504556-405-3192 STRAP ASSY	DRAWING: 504556 CERT: NO TSO REQUIRED REV: K Lot/Serial Numbers Shipped Quantity S235478-1 8.0	2012-06-27	8	8	0

8/7/09/30

I certify that the article(s) listed above conform to all applicable design data, and (as applicable):

FAA PMA, FMVSS 209, FMVSS 302, 14 CFR 25.853

FAA TSO C22f, C22g, C114 or TSO Plus

The conditions and tests required for TSO approval of the article(s) are minimum performance standards. It is the responsibility of those installing the article(s) either on or within a specific type or class of aircraft to determine that the aircraft installation conditions are within the standards applicable to the TSO article including (when applicable) the integrated non-TSO function. The non-TSO function is described as the seat belt airbag system including the inflator cable assembly and electrical components that have not been evaluated for functionality or installation requirements. TSO articles including the integrated non-TSO function must have separate approval for installation in an aircraft. The article(s) may be installed only if performed under 14 CFR part 43 or the applicable airworthiness requirements. Product shipped meets all material, processing and test requirements. Certifications and test reports as applicable are retained on file at AmSafe Aviation.

AmSafe Authorized Signature: X

Stephanie Turner
Stephanie Turner

Printed Name:

Dated: / /

JUN 25 2012

COUNTRY OF ORIGIN USA



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO17215

Purchase Order Date 6/13/12

PO Print Date 6/15/12

Page Number 1 of 1

Order From :

AMSAFE INC.
LOCKBOX #5
P.O BOX 53075
PHOENIX, AZ 85072-3075
US

VU-AMS001

Contact Name
Vendor Phone
Vendor Fax
Vendor Account Nbr

602 850 2850
602 850 2812

Buyer
Requisition Nbr
Tax Resale Nbr
Terms
Currency
FOB

Chantal Lavoie
10127-2607
Net 30
USD
Destination-Collect

Ship To :

DART AEROSPACE LTD.

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

RECEIVED

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	D3636-11P	Shoulder Belt	6/27/12 Yes	8.00 Each	FedEx PI collect	\$267.5700	\$2,140.56

Special Inst: AS PER DWG D3636 REV. B
B85687

AMSAFE P/N: 504556-405-3192

NOTE: PART ARE REQUIRED FOR END
OF JUNE

PO Total:

\$2,140.56

CL

No substitution or deviation without
consent.
Certificate of Conformance or Material
Certification required ☒ YES ☐ NO

Change Nbr: 3

Change Date: 6/15/12

Chantal Lavoie

From: Kathy Wade <kwade@AMSAFE.com>
Sent: June 27, 2012 12:58 PM
To: Chantal Lavoie
Subject: RE: p/o17215

Dear Chantal,

This order only comes with a C of C. We do not have PMA approval on this P/N so I cannot give you the FAA 8130 Tag. I stated on the sales order acknowledgement that it only came with C of C's.

Best Regards,

Kathy Wade
Customer Service Sales Analyst
AmSafe
(602) 850.2899 Phone
(602) 850-2812 Fax

From: Chantal Lavoie [<mailto:clavoie@dartaero.com>]
Sent: Wednesday, June 27, 2012 8:38 AM
To: Kathy Wade
Subject: RE: p/o17215

It is a FAA form 8130-3 that we receive with all of the p/o.

Thanks

Chantal

From: Kathy Wade [<mailto:kwade@AMSAFE.com>]
Sent: June 27, 2012 11:35 AM
To: Chantal Lavoie
Subject: RE: p/o17215

Dear Chantal,

What authorized release certificate?

Best Regards,

Kathy Wade
Customer Service Sales Analyst
AmSafe
(602) 850.2899 Phone
(602) 850-2812 Fax

From: Chantal Lavoie [<mailto:clavoie@dartaero.com>]
Sent: Wednesday, June 27, 2012 4:48 AM
To: Kathy Wade
Subject: p/o17215